

Garant

Indexable insert for turning CC.T 120408, for medium machining, Grade: HB7130-2

**Order data**

Order number	260160 HB7130-2
GTIN	4062406750190
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Main application	M
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.8 mm
Grade	HB7130-2
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed v_c main application	70 - 240 m/min
Tolerance	M

ISO code indexable insert	CCMT 120408
Cutting depth a_p	0.2 - 4 mm
Chip breaker	VM
Type of product	Indexable insert for turning